# Development Of RF-Controlled Automated Firecracker Conveyor System for Human-Safety

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ABSTRACT—This research study introduces an innovative system that integrates a chain-type conveyor with metal proximity sensors, failsafe sensors, PIR sensors, and RF communication technology to regulate the deployment of firecrackers during entertainment events. When a cracker holder gets close to the metal proximity sensor, the system triggers the detonation of firecrackers, ensuring both efficiency and safety. In addition, the system uses PIR sensors to identify human presence and uses radio frequency (RF) transmission to stop the firecrackers from exploding when they detect a human. This creative method improves security protocols during shows by averting possible risks related to close contact with people. The conveyor system can be coordinated and monitored in real time with ease thanks to the integration of RF communication, which guarantees accuracy and dependability during implementation. High linearity, low loss and high miniaturization are the advantages of RF MEMS over conventional technologies [18]. This study advances the technological aspects of event creation.

#### 1. INTRODUCTION

Special effects are regularly used in entertainment events to draw large crowds and produce unforgettable moments. But there are a lot of obstacles in the way of making sure that these effects are deployed safely and under control, especially in settings where people are present. Because of the possible risks involved, safety precautions must be closely followed to avoid mishaps and injury when using firecrackers and pyrotechnics. In order to improve safety precautions during performances, this project develops a revolutionary system for the controlled

deployment of firecrackers. It also integrates RF communication and sophisticated technology. The current techniques for using special effects, especially firecrackers, frequently lack the accuracy and safety precautions required to properly reduce any potential risks. Conventional systems can be operated manually or with crude sensors, which could result in inconsistent effect deployment and put audience members and artists at risk. Humans in close proximity to the deployment area also add complexity, necessitating adaptive reaction mechanisms and real-time monitoring to guarantee safety. It is clear that a complete solution is required, one that tackles these technical issues without sacrificing the spectacle and impact of special effects in entertainment events. The development of Induction Furnaces starts as far back as Michael Faraday, who discovered the principle of electromagnetic induction[2].

Technical aspects that have not yet been fully solved in existing systems include the integration of reliable proximity sensors and failsafe mechanisms to prevent accidents during effect deployment. While metal proximity sensors are commonly used to detect the presence of cracker holders, they may not provide sufficient accuracy or responsiveness to ensure precise timing and control. Similarly, failsafe sensors are essential for detecting anomalies in the system's operation and triggering emergency shutdowns when necessary, but existing solutions may lack robustness or fail address all potential failure modes. Additionally, incorporating PIR sensors to detect human presence and integrate this information into the deployment process poses technical challenges related to sensor calibration, signal processing, and decision-making algorithms.

Our strategy aims to address these issues by creating a complete system that boosts safety and

accuracy in effect deployment by fusing RF communication with cutting-edge technologies. To ensure regulated firecracker deployment, the system uses metal proximity sensors to identify cracker holders and momentarily stop the conveyor. The basic solution of the electromagnetic field can thus be easily solved in the wavenumber domain [15]. In addition, failsafe sensors are incorporated to keep an eye on system performance and initiate emergency shutdowns in case of anomalies or malfunctions. Furthermore, PIR sensors are used to identify human presence and relay this data using radio frequency (RF) transmission, allowing for real-time modifications to stop deployment when people are around. One of our research's main findings is the effective fusion of RF communication and cutting-edge technologies to improve safety precautions during impact deployment. By recognizing cracker holders and human presence with enhanced accuracy and responsiveness, the new system reduces the possibility of mishaps and injuries during performances. Moreover, the use of failsafe systems guarantees dependability and resilience in the system's functioning, augmenting overall security and effectiveness. Your conveyor system should match the transfer speed needed to achieve those targets[6]. Our method establishes a new benchmark for event production technology, opening the door to more engaging and safe entertainment experiences.

## 2. METHODOLOGY

Bomb holder articles are moved smoothly along the production line by a DC motor that powers the conveyor chain when the electrical system is turned on. On the conveyor chain, every bomb holder piece is carefully organized and prepared for processing. The presented converter is a complete solution that includes drivers, protections, etc. The system is experimentally verified. Its control capabilities and efficiency are evaluated [7]. A metal proximity sensor placed carefully along the conveyor's cours ε is essential to the system's safety and seamless operation. This sensor is like a watchful watchdog, always looking for anything metallic that might be nearby. To ensure the integrity and safety of the finished product, strict quality control procedures and the use of premium materials are prioritized during the manufacturing process.

#### Fig:2.1. Metal Proximity Sensor

The inductive metal proximity sensor is placed in a sentinel position along this conveyor chain with the primary purpose of detecting the presence of metallic objects in its immediate vicinity. This sensor shown in fig.2.1 is placed strategically along the conveyor chain to continuously emit high-frequency a electromagnetic field, which allows it to search between the moving bomb-holding items for metallic things. When metal is detected, like in bombs or other foreign objects, the sensor quickly activates safety features. In particular, it interfaces with an Insulated Gate Bipolar Transistor (IGBT) to pause the conveyor chain's operation by momentarily stopping the Dc motor that powers it. This interval makes it easier for the cracker trigger mechanism to be activated, starting the ignition process and causing the bomb to explode out of the system and preventing possible dangers. Additionally, a failsafe sensor system is integrated to keep an eye on the metal proximity sensor's performance and instantly notify operators of any problems or failures. When combined, these elements guarantee the smooth and safe operation of the conveyor system while also preventing accidents through the seamless integration safety measures.



Fig.2.2. DcMotor

Along the production line, the conveyor chain and bomb holder products are moved more easily thanks in large part to the DC motor. The DC motor

in the fig.2.2 is ignited upon activation of the electrical system, which starts the rotation of its shaft. The bomb-holding items are moved forward down the conveyor chainusing a set of sprockets



and gears, which transfer the rotational motion to the conveyor chain.



Fig. 2.3. Fail-Safe Sensor

The fail-safe sensor is an essential part of preserving operating integrity and safety. It functionality monitors the of critical components, most notably the metal proximity sensor, and serves as a vigilant guardian against any issues. It checks if the metal proximity sensor is functioning properly on a regular basis and promptly detects any anomalies. The failsafe sensor instantly sounds an alarm when it detects anomalies, such as broken sensors or an inability to recognize metal objects. This alert notifies system operators or control workers, enabling prompt maintenance and intervention to fix the issue. The fail-safe sensor in fig.2.4 ensures safe and continuous operation in demanding production environments facilitating prompt response and correction, hence augmenting the system's integrity and safety.





Fig 2.4. IGBT and optocoupler

The IGBT is used as a switch to regulate the DC motor's power supply. The control unit receives a signal from the metal proximity sensor when it finds a metallic object. This signal causes the IGBT to momentarily cut off the DC motor's power supply, so halting its activity for a brief period. This wait enables the cracker trigger mechanism to be engaged, guaranteeing the bomb from the conveyor system is disposed of safely. The actual performance was tested on a 50-150 kHz prototype rated at 6 kW. The low-cost developed hybrid inverter is characterized by its simplicity of design and operation, yet is versatile in performance. The optocoupler is used to create electrical isolation between various system

components, especially the IGBT and the control unit. It is made up of a photodetector (like a phototransistor) and an LED (light-emitting diode) housed in a light-proof housing. A full cell based on a single-crystal layered oxide cathode and a graphite anode delivered an excellent cycling stability [11]. The optocoupler's LED emits light in response to a signal from the control unit, and the photodetector picks up this light. The photodetector produces a corresponding electrical signal in response to this detection, thereby controlling the IGBT's functioning.

#### BLOCK DIAGRAM

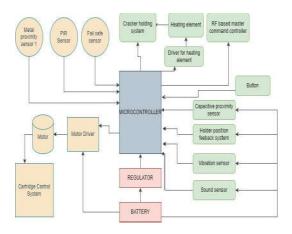


Fig.2.5 Block Diagram

A complex integration of components in the conveyor-driven firework system guarantees both effective operation and strict safety protocols. The fundamental component of the system is a DCmotor that drives a conveyor chain, facilitating the movement of bomb holder products along the production line when the electrical system is turned onthe conveyor chain was connected with rollers for running on the chain guides [14]. A metal proximity sensor that is placed strategically along the conveyor belt's course is part of the system. This sensor continuously looks for metallic objects by using the principles of electromagnetic induction. When it detects something, it activates an Insulated Gate Bipolar Transistor (IGBT) that stops the motor temporarily so that the cracker trigger mechanism may be triggered. By lighting the coil and forcing the bomb out of the conveyor system, this method reduces possible risks. The main advantage of this work is focused in applying power electronics, particularly a series resonant inverter based on an IGBT's full bridge and a series RLC Load matched with a high frequency coupling transformer [5].

In addition, the system incorporates a fail-safe

sensor mechanism to keep an eye on the metal proximity sensor's performance. The fail-safe sensor immediately notifies operators in the event of a malfunction, allowing for timely intervention and maintenance. An optocoupler is also incorporated into the system to offer electrical isolation and guarantee the secure transfer of signals between components. All of these components work together to create a reliable and well-thought-out conveyor-driven firework system that satisfies the needs of contemporary industrial settings by combining efficiency with strict safety regulations.

#### **Results and Discussion**

#### **OVERVIEW**

An inventive idea called the conveyor-driven bomb explosion system uses conveyor belt technology to automate the detonation of explosives. The control of the coal flow on the scrapers conveyor, is carried out with the aid of a cascade control system [13]. To detect the presence of metal containers, maintain system integrity, identify human presence, and plan bomb blasts, this system incorporates metal sensors, failsafe sensors, PIR sensors, and RF communication modules. The device pauses before detonating a bomb when it detects a metal container on the conveyor belt. When a sensor malfunctions, fail-safe systems kick in, and bomb explosions stop if humans are spotted.g. It is quite common for manufacturing plants to combine both Process and Unit Load conveyorsin its operations [9]. Bomb explosions are detected by sound sensors, which also trigger the reloading process. The goal of this project is to improve safety, efficiency, and reliability in a variety of applications, such as industrial automation and securityscreening, by integrating sensors and communication technology.

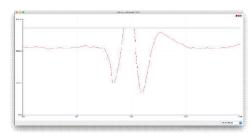


Fig.3.1 PIR sensor graph

The voltage output of the sensor over time is shown on the output voltage axis. In the absence of any motion observed within the sensor's viewing angle, the output voltage maintains a baseline level of stability. The background infrared radiation that the surroundings emit is matched by this baseline voltage. The infrared radiation pattern that reaches the sensor changes when a heated object—such as a person or animal—moves into its detecting range.

#### State Diagram

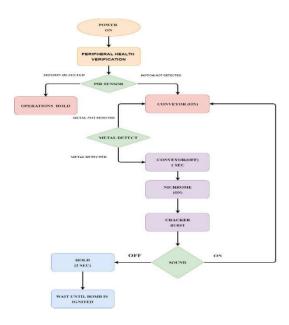


Fig.3.2 State Diagram

#### Description of the Data

The information gathered for the conveyor-driven bomb explosion project comprises sensor readings and timestamps that correlate to different system activations and occurrences. To record the state of the metal, failsafe, PIR, sound, and explosive explosions at various points during the experiment, the data is organized in a certain way. In the dataset, each row denotes a distinct timestamp that shows the exact moment an event happened, while the columns indicate various sensors and system parts. The DSMC scheme can effectively reduce the static error by adding integral term of speed error in sliding surface[17]. If a metal container been found on the conveyor belt, it would have set off the bomb explosion procedure, as indicated by the "Metal Sensor" column.If a sensor malfunctioned, the "Failsafe Sensor" column will show whether the failsafe system was triggered. If motion or a human presence was detected close to the system, it is indicated in the "PIR Sensor" column. The final aim was to create a modified design to achieve large scale production, of idlers which enhances boththe efficiency and productivity[10]. If a bomb was detected by the sound sensor, it is indicated in the "Sound Sensor" column. More items can be

handled at the same time, thereby reducing the number of trips required and, potentially, reducing handling costs, loading and unloading times, and product damage [3]. Lastly, if a bomb explosion happened at a specific timestamp, it is shown in the "Bomb Explosion" column.

#### **Timing Diagram**

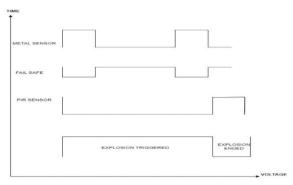


Fig.3.3 Timing Diagram

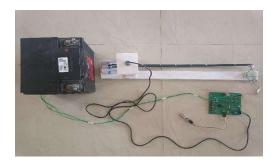


Fig.3.4 Fire Cracker Conveyor System

### CONCLUSION

Conveyor-driven bomb explosion experiment culminates with a set of findings and conclusions that highlight the project's potential significance and future directions. Conveyors are especially useful in applications involving transportation of heavy or bulky materials [4]. During the course of the research, it became clear that wireless communication systems, fail-safe mechanisms, and advanced sensor technologies could all be integrated to greatly improve bomb deployment operations' efficiency and safety. The system reduces the risks associated with human error and sensor failures by automating the deployment phase and implementing fail-safe features. This guarantees dependable operation in

variety of situations. . In wireless communication, high data transmission rates are essential for theservices like tripple play i.e. data, voice and video[8]. The project's effective execution demonstrates its relevance in a number of areas, such as industrial automation, disaster response operations, and security screening at events. The project's results also highlight the significance of ongoing innovation and improvement in order to handle new problems and enhance system performance. Changes of the load to the upper scraper chain affect the load of the driving motor and generate changes in a scraper chain tension[16]. Subsequent study endeavors ought to concentrate on refining sensor algorithms, augmenting the scalability and adaptability of the system, and investigating dynamic technological possible uses in environments. All things considered, the conveyer-driven bomb explosion project is evidence of the revolutionary possibilities that arise when automation and technology are combined to improve security, safety, and productivity in vital operations.

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